KARADENIZ METALURJI Inc.



High Density Polyethylene for Injection Moulding (HDPE)

TECHNICAL DATA SHEET

HDPE – A4009MFN1325

Polyethylene (PE) from SC "Turkmengas"

According to the State Statistics Committee of Turkmenistan, the level of use of production facilities for the production of polyethylene in the Turkmenbashi complex of oil refineries (TKNPZ) reached 93.5%. This demonstrates the excellent technical condition of the plant and the availability of high-quality raw materials. Turkmenistan began the sale of polypropylene (PP) and high-density polyethylene (HDPE) from a new gas chemical complex in the village of Kiyanly (Balkan region, Turkmenistan).

A4009MFN1325 is a high-density polyethylene. It is a homopolymer with a narrow molecular weight distribution primarily intended for the extrusion of

monofilaments.

A4009MFN1325 Characteristics:

- High tenacity monofilaments and tapes
- Very low gel content
- Superior processability & surface quality
- Very low MVTR (Moisture Vapour Transmission Rate)

Application:

- Extrusion of monofilaments
- High tenacity tapes
- Cereal liners film
- Injection moulding
- Blow-moulding for food packaging

TYPICAL PHYSICAL PROPERTIES



Property	Units	Typical Value	Test Method
Melt flow rate (2.16 kg load)	g/10 min	0.7 - 1,1	ISO 1133 Cond. D
Density	kg/m3	958 - <mark>962</mark>	ISO 1872/1
Tensile strenght at yield 50 mm/min	Mpa	27	ISO 527-2
Tensile strenght at break 50 mm/min	Mpa	19	ISO 527-2
Elongation at break	%	500	ISO 527-2
Flexural Modulus (1% secant), at 1.4mm/	Mpa	1000	ISO 178

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